

DRG. No.
PCG/ATX/SPA

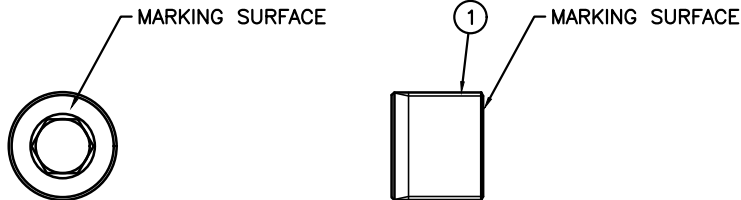
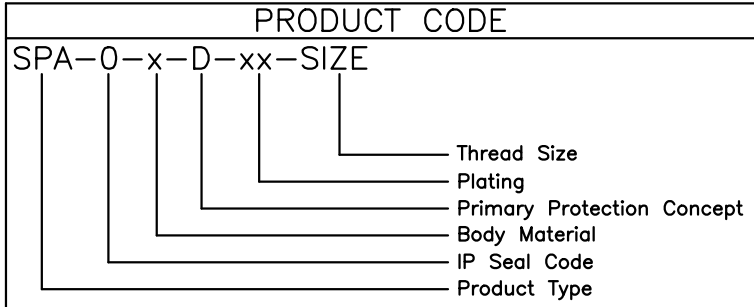
DO NOT SCALE OFF DRAWING "IF IN DOUBT ASK".
REPORT ALL ERRORS AND ALTERATIONS.

THIRD ANGLE PROJECTION

MARKING EXAMPLE

PEPPERS GU15 3BT UK
SPA M20
CML19ATEX1089X IECEX CML 19.0022X
Exdb I Mb & IIC Gb / Exeb I Mb & IIC Gb
Exta IIIC Da
(Ex) IM2 II 1D 2G IP66

DRAWN RJW
DATE 15/04/09
CHECKED
APPROVED
CAD REF PCGATXSPA
SCALE N.T.S
ISSUE
1. Original
2. 03/08/2010
Clarification of CSA
product marking.
3. 20/03/2014
Part coding clarified,
smaller sizes & ET
references added.
Data tables & Note
2 IP rating amended
4. 08/05/2018
Protection concepts
updated & cert'
numbers. CSA
marking information
removed. Notes 1 &
3 amended. Notes 7
& 8 added.



IP Seal Types, Codes & Materials			
Seal Code	Seal Type & Material	Seal Code	Seal Type & Material
0	No Seal		

Body Material	Code	Material	Spec. or Drg. No.
	B	Brass	Drg. No. PCG/MATS/SB
S	St. Steel	Drg. No. PCG/MATS/SB	
A	Al. Alloy	Drg. No. PCG/MATS/AL	
Plating	OO	None	
	NP	Nickel	
	ZP	Zinc	
	TP	Tin	
	AN	Anodised	

Thread types	Thread sizes - metal plugs
ISO METRIC	M12*, M16, M20, M25, M32, M40, M50, M63, M75, M80, M85, M90, M100
NPT, NPSM	1/4*, 3/8*, 1/2, 3/4, 1, 1-1/4, 1-1/2, 2, 2-1/2, 3, 3-1/2 and 4 inch
BSPT, BSPP (ISO pipe)	1/4*, 3/8*, 1/2, 3/4, 1, 1-1/4, 1-1/2, 2, 2-1/2, 3, 3-1/2 and 4 inch
PG	9, 11, 13.5, 16, 21, 29, 36, 42, 48
NF C 68-312	PG48F
ET	5/8*, 3/4, 1, 1-1/4, 1-1/2, 2, 2-1/2 and 3 inch

DRG No. CHART		
Item No.	Description	Drg No.
1	Stopping Plug, Type A - Metric/PG/BSPP/NPSM/ET	PCG/ATX/S-7
1	Stopping Plug, Type A - NPT/BSPT	PCG/ATX/S-8

Protection Code Certificate Dependant	
D	Ex db I Mb, Ex db IIC Gb Ex eb I Mb, Ex eb IIC Gb Ex ta IIIC Da

Associated Approval Documents	
Document	Title
PCG/ATX/PEXMP	Peppers Ex Marking Plan

NOTES:

- The standard product, at the point of mounting, is approved for use between temperature of -100°C to +400°C.
- When installed in accordance with Peppers Installation Instructions the standard product will maintain IP66.
- Product may be manufactured with other thread forms providing they are in conformance with IEC 60079-1.
- Maximum plating thickness is 0.008mm.
- Aluminium versions are not marked or permitted for Group 1 applications.
- Sizes marked with "*" are not permitted in Aluminium material.
- ATEX specific coding is not relevant for products marked for IEC only.
- All thread types have a tolerance of fit equal to or better than a medium fit to ISO 965-1 & ISO 965-3.

THIS DRAWING IS OF A CERTIFIED COMPONENT, AND NO CHANGES MUST BE MADE WITHOUT REFERENCE TO THE CERTIFYING AUTHORITY.

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TITLE ATEX RANGE ACCESSORIES
STOPPING PLUG - TYPE A

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ISSUE 4